

SPUT

Date: Thursday 1/5/2006 9:14:55 AM
 User: [illegible]

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CASTING, SUPPORT BRACKET
Job Number	: 25401	Part Number	: D2265
Estimate Number	: 10935	Drawing Number	: D2265 REV A
P.O. Number	: NIA	Project Number	: N/A
This Issue	: 1/5/2006 S.O. No. : NIA	Drawing Revision	: A
Prsht Rev.	: NC	Material	: NIA
First Issue	: NIA	Due Date	: 1/21/2006
Previous Run	: NIA	Qty:	50 Um: Each
Written By	: SEE COMMENT BELOW		
Checked & Approved By	: SEE COMMENT BELOW		
Comment	: Est: 0.98.12.15 Added Dwg Rev: DM		

Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description:

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 00000345

Cast parts per drawing D2265

Possible Supplier: Alpine Foundry

Material release note required

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C 206/01/26

(53)

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

SA

06.01.29

10

(39)

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Grind tips of castings as per Dwg D2265

SA

06.01.29

10

5.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

EE

06.01.30

10

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CASTING, SUPPORT BRACKET

Job Number: 25401

Part Number: D2265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

N/A

W

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUR 06/02/03

06/02/03

Job Completion

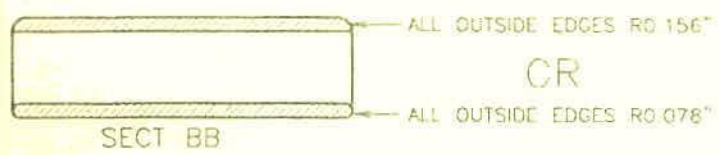


RELEASED
19/05/27

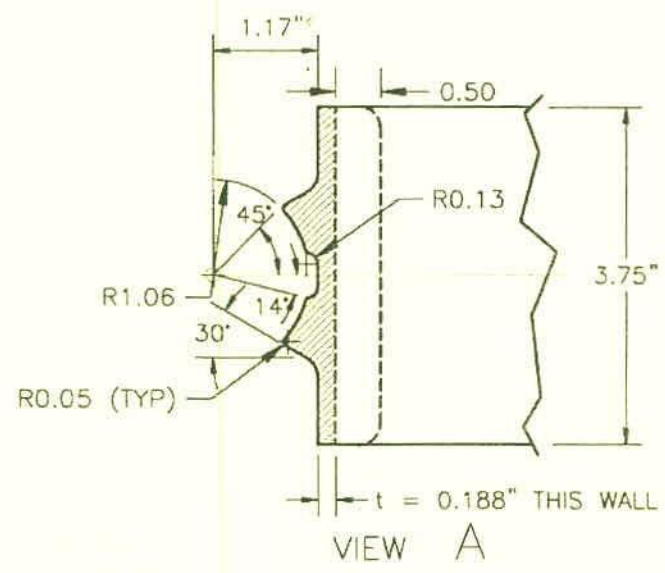
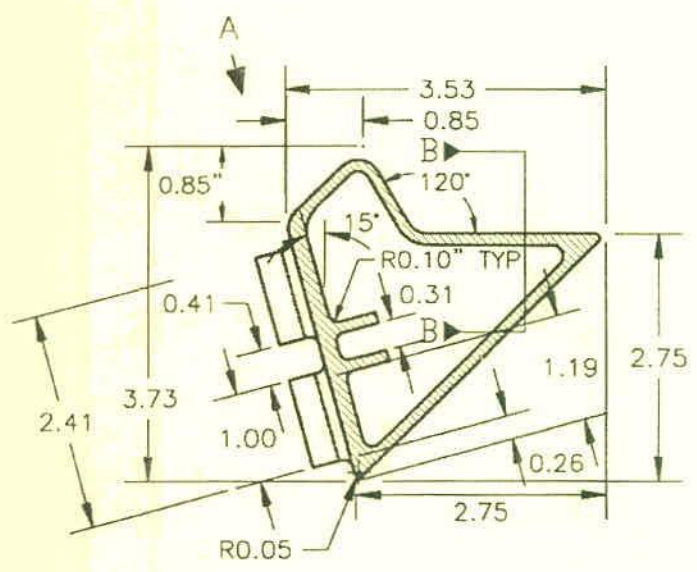
DART



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED [Signature]	APPROVED	D2265	REV. A
DATE Aug. 18, 1994		TITLE STEP SUPPORT CASTING	SHEET 1 OF 1
			SCALE 1:2



UNDIMENSIONED OUTER RADII 0.375"
UNDIMENSIONED INNER RADII 0.25"
UNDIMENSIONED WALL THICKNESSES 5/32"
MATERIAL: CAST ALUMINUM
ALLOY A356.2 (F)



25401

**ALPINE NON-FERROUS FOUNDRY**8657-132nd Street,
Surrey, B.C. V3W 4P1Tel: (604) 596-8080 Fax: (604) 596-8045
E-mail: gdhiman@telus.net**FAX COVER SHEET**

Company: <i>DART</i>	From: <i>Sveta</i>
Attn: <i>Aileen</i>	Date: <i>Jan 27/06</i>
Fax Number: <i>(613) 632-1053</i>	Phone Number: <i>(604) 596-8080</i>

☒ Urgent☒ Reply ASAP☐ Please comment☐ Please review☐ For your informationTotal pages, including cover: *2*

Comments:

*Material certifiact for castings
(P.O. # P0000345).**6131*

105-12-05

CERTIFICAT D'ANALYSE - CERTIFICATE OF ANALYSIS

GROUPE ALCAN MÉTAL PRIMAIRE - ALCAN PRIMARY METAL GROUP

Usine BEAUMIROIS Works

Alcan Inc.



page 1/1

NO. COMMANDE CLIENT/CUSTOMER ORDER NO.:

219770/REV.05

EXPÉDITEUR/SHIP TO:

INPROHEAT INDUSTRIES LTD

CONSOLIDATED EAST PRATE INC.

1415 FAIRWAY, ATT. JOE OR BARBARA

PHONE: 514 639 7747

MACHINE, QC

COMMANDE ALCAN (NO. LEGES)/ALCAN ORDER NO. (LETRS NO.):

355-0058396 001-01

VENDEUR/SOLD TO:

INPROHEAT INDUSTRIES LTD

660 RAYMUR AVE.

TEL. 604 254-0461

FAX: 604 254 6377

VANCOUVER, BC

No. D'EXPÉDITION/SHIP NO.:

5153

COMMANDEMENT/BILL OF LADING: 327-086524-000

DATE D'EXPÉD./SHIPPING DATE: 2005-11-30

TRANSPORTEUR/CARRIER: GROUPE GOSSET INC

GPGI002305

SCHEMÉS/SCHEM - CONTAINER:

ALLIAGE(METAL/ALLOY): ALCAN 44512 (A356.2)

PRODUIT/PRODUCT: Aluminium Foundry Ingot (Small Form Ingot) Turned

DIMENSION: 13 1/4 KG - 24.7 KG

30 LB - 32 LB

ANALYSE EN % DE POIDS/ANALYSIS IN % OF WEIGHT

CAST NUMBER	ALCAN 142 NUMBER	LOT NUMBER	POIDS NET (KG) / WEIGHT	POIDS NET (LB) / WEIGHT	SI	FE	CU	MN	MG	NI	ZN	TI	PB
0811950	081195016	995	2196	68	7.19	0.10	< 0.01	< 0.01	0.39	0.002	< 0.01	0.11	< 0.001
0811950	081195017	999	2202	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195018	996	2196	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195019	999	2202	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195020	995	2194	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195021	995	2194	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195022	1000	2205	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195023	999	2200	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195024	987	2196	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195025	1008	2222	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195026	998	2200	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195027	997	2198	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195028	1005	2224	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195029	993	2202	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195030	994	2191	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195031	1004	2213	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195032	1001	2207	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195033	998	2200	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195034	994	2191	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195035	1002	2208	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195036	1002	2209	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001
0811950	081195037	967	2152	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01	0.11	< 0.001

1800

POIDS NET / WEIGHT	POIDS NET / WEIGHT	POIDS NET / WEIGHT	POIDS NET / WEIGHT
22017 KG	1564	31 KG	0 KG
50522 LB	59 LB	0 LB	0 LB
22948 KG			
50590 LB			

Examen et signature Dec 5, 2005

01/27/2006 08:26 6045968045

DHIMAN INDUSTRIES

PAGE 02

